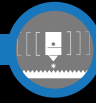
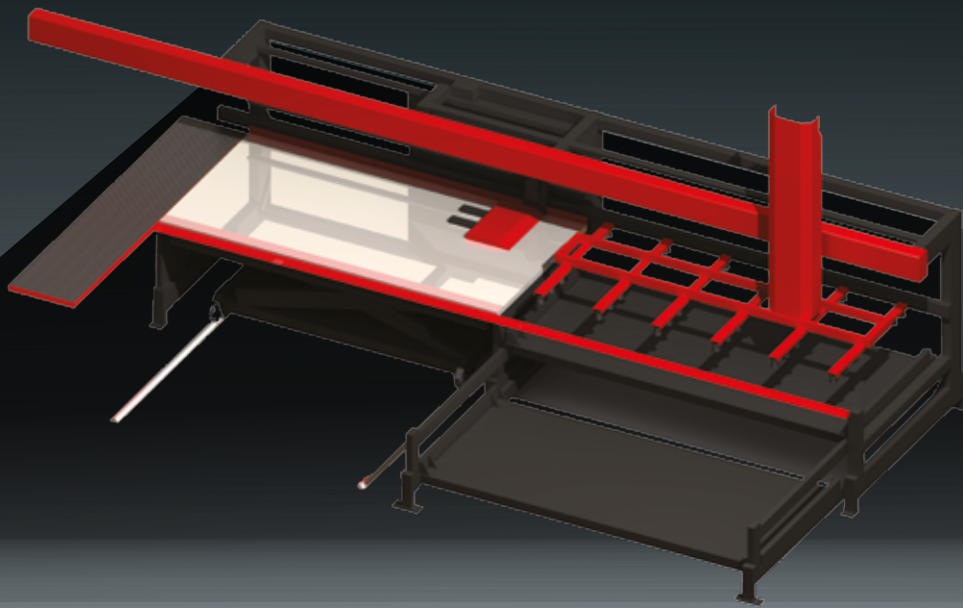


# SOLUTION

BLANKING



## MP 250 - 300 - 300/40



LOADER / UNLOADER



 **AMADA®**

DATA SHEET

# MP 250 - 300 - 300/40

## LOADER / UNLOADER

EM MII | AE | EMZ | EML | Alpha Laser

### EXTENDED PRODUCTIVITY

Increased productivity by unmanned loading and unloading of sheets.

Simultaneous sheet loading and unloading by separate units provides minimum sheet changeover times.

A raw material capacity of 3 000 kg is available on each of the two interchangeable pallets. This ensures long, uninterrupted production runs.

Suction cups allows loading of different material types including steel, aluminium, plastics, etc.

The MP can be easily retrofitted to existing machines.

### TECHNICAL SPECIFICATIONS

	MP 250	MP 300	MP 300/40
Material dimension on table	2 500 x 1 250 mm 700 x 250 mm	3 000 x 1 500 mm 1 000 x 300 mm	4 000 x 1 500 mm 1 000 x 300 mm
Sheet thickness (depend on machine type from 0.5 – 6 mm)	0.5 – 4.0 mm		
Maximum lifting capacity	150 kg	170 kg	210 kg
Cycle time	28 s	32 s	40 s
Maximum material mass	3 000 kg		
Maximum stack height/ pallet	300 mm		
Separation magnets / pallet	3 pcs.		
Pallet change time	25 s		
Suction cups	28 pcs.	34 pcs.	46 pcs.
Loader traverse speed	20 - 40 m/min		
Unloader traverse speed	5 - 30 m/min		
Stacking table maximum load	3 000 kg		
Stacking table maximum stack height	400 mm		
Double sheet detection	0.8 to 6 mm		

#### AMADA UK LTD.

Spennells Valley Road,  
Kidderminster,  
Worcestershire DY10 1XS  
United Kingdom  
Tel: +44 (0)1562 749500  
Fax: +44 (0)1562 749510  
[www.amada.co.uk](http://www.amada.co.uk)

#### AMADA SA

Paris Nord II  
96, avenue de la Pyramide  
93290 Tremblay en France  
France  
Tél : +33 (0)1 49 90 30 00  
Fax : +33 (0)1 49 90 31 99  
[www.amada.fr](http://www.amada.fr)

#### AMADA GmbH

Amada Allee 1  
42781 Haan  
Germany  
Tel: +49 (0)2104 2126-0  
Fax: +49 (0)2104 2126-999  
[www.amada.de](http://www.amada.de)

#### AMADA ITALIA S.r.l.

Via Amada I., 1/3  
29010 Pontenure  
(Piacenza)  
Italia  
Tel: +39 (0)523-872111  
Fax: +39 (0)523-872101  
[www.amada.it](http://www.amada.it)

